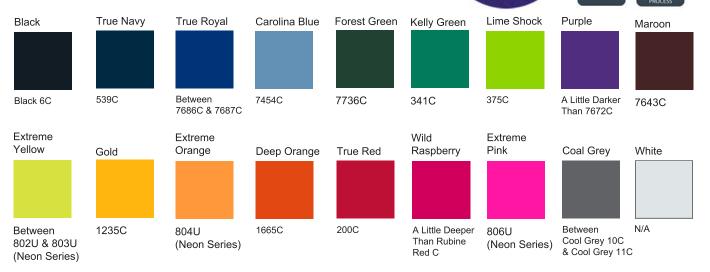
Product Smart Sheet





Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference



Due to the nature of polyester fabric, special care must be taken throughout the decoration process



THE AUTHENTIC T-SHIRT COMPANY® Pro Team V-Neck Ladies' Tee - L3520

Product Features:

- 6-oz, 100% polyester
- Contoured fit
- Tagless
- Cationic dye process resistant to colour bleeding
- Double needle cover stitch through bottom hem and cuffs

Ladies' sizes XS-4XL

Comparable styles:

- L3520LS Pro Team V-Neck Long Sleeve Ladies' Tee
- S350 Pro-Team Tee
- L350 Pro Team Ladies' Tee
- Y350 Pro Team Youth Tee
- S350LS Pro Team Long Sleeve Tee
- Y350LS Pro Team Long Sleeve Youth Tee
- S355 Pro Team Shorts
- Y355 Pro Team Youth Shorts
- S3519 Pro Team Home & Away Jersey
- L3519 Pro Team Home & Away Ladies' Jersey
- Y3519 Pro Team Home & Away Youth Jersey

Fabric Features / Details:

L3520 - The Authentic T-Shirt Company® Pro Team Ladies' V-Neck Tee

GARMENT MEASUREMENTS										
Size	XS	S	М	L	XL	2XL	3XL	4XL		
Chest - Half Measure	18"	19"	20"	21 1/2"	23"	24 1/2"	26 1/2"	28 1/2"		
Chest - Full Measure	36"	38"	40"	43"	46"	49"	53"	57"		
Body Length from CB	25"	25 1/2"	26"	27"	28"	29"	29 1/2"	30"		
Sleeve Length from CB	14"	14 1/2"	15"	15 3/4"	16 1/2"	17 1/4"	18"	18 3/4"		
Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.										

4XL 24 52"-55" 42"-44" 50"-52"

34 1/2"-35

34 1/2"-35

LADIES' General Sizing Guide												
Size	XS	S	М	L	XL	2XL	3XL					
Numeric Size	2	4-6	8-10	12-14	16	18-20	22					
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"					
Waist	24"-25"	26"-27"	28"-30"	30" -32"	33"-35"	36"-38"	40"-42"	1				
Нір	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"					

31 1/2"-32

32 1/2"-33

33 1/2"-34'

34"-34 1/2



Sleeve Length - CB

PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

30"-30 1/2

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products.

• Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

• Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

• If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

30 1/2"-31

• Screen Printing: These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

• Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

• Heat Transfers: Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

• Sublimation Printing: As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

• If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

• A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.