



BELLA + CANVAS™
***Triblend* Men's Tee - 3413**

Product Features:

- 5.7-oz, 50/25/25 polyester/cotton/rayon
- Combed, ring spun cotton
- 40 single soft triblend knit
- Side seamed

Adult Sizes: S-2XL

Fabric Detail:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

CHARCOAL BLACK TRIBLEND	GREY TRIBLEND	RED TRIBLEND	GREEN TRIBLEND
			
N/A	N/A	N/A	N/A
BLUE TRIBLEND	ROYAL TRIBLEND	NAVY TRIBLEND	
			
N/A	N/A	N/A	

Comparable styles:

- 8413- Ladies' Triblend Tee
- 3415- Unisex Triblend V-Neck Tee
- 8435- Triblend Deep V-Neck Ladies' Tee

3413 - CANVAS Triblend Tee

GARMENT MEASUREMENTS					
Size	S	M	L	XL	2XL
Chest - <i>Half Measure</i>	18"	20"	22"	24"	26"
Chest - <i>Full Measure</i>	36"	40"	44"	48"	52"
Body Length from HPS	28"	29"	30"	31"	32"

Finished measurements in inches. Refer to How to Measure guide for detailed information on measurement instructions.

CANVAS MEN'S SIZING					
Size	S	M	L	XL	2XL
Chest	36"-38"	39"-41"	42"-44"	45"-47"	48"-50"

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PRINTING INSTRUCTIONS FOR POLYESTER TRIBLEND FABRICS

Due to the nature of polyester triblend fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our triblend products.

- **Garment temperature must not exceed 320°F or 160°C.** Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- **Dryer temperature and belt speeds must be changed accordingly for polyester triblend fabric.** Recommended belt time for triblend is 70 seconds from the beginning to end of the dryer or around a speed of 19.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester triblend fabrics may require a longer cooling time than 100% cotton fabrics. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers may need to be created with an anti-migration layer in the design. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on polyester triblend fabrics.