



Coal Harbour® Snag Resistant Colour Block Sport Shirt - S4001

Product Features:

- 6.3-oz, 100% polyester flat tricot micropique knit
- Coal Harbour® heat transfer label for tag free comfort
- 3-button placket, with “Coal Harbour®” engraved rubber buttons
- Contrast-colour panel on sides, center back collar and under sleeves
- Side slits
- Reinforced topstitching throughout

Adult sizes XS-4XL

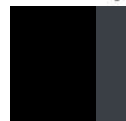
Corresponding style:

L4001 – Snag Resistant Ladies’ Colour Block Sport Shirt
 S445 – Snag Resistant Sport Shirt
 L445 – Snag Resistant Ladies’ Sport Shirt
 TS445 – Snag Resistant Tall Sport Shirt
 Y445 – Snag Resistant Youth Sport Shirt
 S4006 – Snag Resistant Contrast Stitch Sport Shirt
 L4006 – Snag Resistant Contrast Stitch Ladies’ Sport Shirt

Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black/
Iron Grey



Black6C/
A little
darker
than 7540C

Black/
True Red



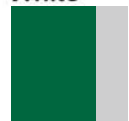
Black6C/
200C

Black/
White



Black6C/
N/A

Kelly Green/
White



341C/ N/A

True Royal/
White



Between
7686C &
7687C/ N/A

True Red/
White



200C/ N/A

True Navy/
White



539C/ N/A

Iron Grey/
Black



A Little
Darker Than
7540C/ Black 6C

True Navy/
Gold



539C/ 7549C

Fabric Features / Details:



S4001 - Coal Harbour® Snag Resistant Colour Block Sport Shirt

GARMENT MEASUREMENTS								
Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	18 3/4"	20 1/4"	21 3/4"	23 1/4"	24 3/4"	26 1/4"	28 1/4"	30 1/4"
Chest - <i>Full Measure</i>	37 1/2"	40 1/2"	43 1/2"	46 1/2"	49 1/2"	52 1/2"	56 1/2"	60 1/2"
Body Length from HPS	28"	29"	30"	31"	32"	33"	33 1/2"	34"
Sleeve Length from CB	17 3/4"	18 1/2"	19 1/4"	20"	20 3/4"	21 1/2"	22 1/4"	23"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide								
Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"



PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

- Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products.
- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
 - Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
 - If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
 - **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
 - Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
 - **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
 - **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour fabric. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
 - If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
 - A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.