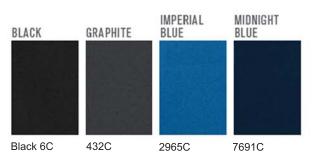
COAL HARBOUR®

Product Smart Sheet



Available Colours and PMS Colours Textile fabric colours are subject to dye lot variation and will not be exact

match to print pantone reference





Coal Harbour[®] Everyday Tall Soft Shell Jacket - TJ7603

Product Features:

- Exterior: 100% polyester with mechanical stretch
- Interior: 100% anti-pill micro fleece with laminated insert
- 1000 mm/1000 g/m2 waterproof/breathability rating
- Reverse coil zipper at center front and hand pockets
- Wind resistant and water resistant
- Coal Harbour[®] logo on easy-grip zipper pull at center front
- Hand pockets with polyester tricot lining
- Double needle topstitching throughout

Adult tall sizes LT - 4XLT

Comparable styles:

- J7603 Everyday Soft Shell Jacket
- L7603 Everyday Soft Shell Ladies' Jacket
- Y7603 Everyday Soft Shell Youth Jacket
- J7604 Everyday Colour Block Soft Shell Jacket
- L7604 Everyday Colour Block Soft Shell Ladies' Jacket

Fabric Features / Details:



Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the screen printing process.

TJ7603 - Coal Harbour® Everyday Tall Soft Shell

GARMENT MEASUREMEN	ITS				
Size	LT	XLT	2XLT	3XLT	4XLT
Chest - Half Measure	24 1/2"	26"	27 1/2"	29 1/2"	31 1/2"
Chest - Full Measure	49"	52"	55"	59"	63"
Body Length from HPS	32"	33"	34"	34 1/2"	35"
Sleeve Length from CB	38 1/4'	39 1/4"	40"	40 3/4"	41 1/2"
Finished measurements in inches. Refer	to "How to Mea	asure" guide fo	or detailed infor	rmation on mea	surement instru
MEN'S - TALL General Siz	ing Guide	е			
Size	L	XL	2XL	3XL	4XL
Chest	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"

36"-37"

38"-38 1/2'

COAL HARBOUR

Sleeve Length REGULAR - CB

Sleeve Length TALL - CB

PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

35"-36"

37"-37 1/2"

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some effectively

37"-38"

39"-39 1/2'

38"-39"

40"-40 1/2"

38 1/2"-39'

40 1/2"-41'

• Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

• Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

• If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

• Screen Printing: These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

• Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

• Heat Transfers: Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

• Sublimation Printing: As noted for the poly mark heat transfers, this process can only be done on white or very light coloured fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

• If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

• A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.