



Coal Harbour® Snag Resistant Contrast Inset Sport Shirt - S4002

Product Features:

- 7.8-oz, 100% polyester flat tricot micropique
- Angled contrast-colour inset at front shoulder
- Horizontal contrast-colour inset at back yoke
- Tonal rubber buttons with "Coal Harbour®" engraving
- Double-needle stitching at hem
- Side slits
- Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the screen printing process.

Adult sizes XS-4XL

Corresponding styles:

Snag Resistant Contrast Inset Ladies' Sport Shirt - L4002



Fabric Detail:



Fabric Features:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black/
Coal Grey



Black 6C/Between
Cool Grey 10C &
Cool Grey 11C

Black/
Lime



Black 6C/
A little lighter
than 376C

Black/
Orange



Black 6C/
1665C

Black/
Raspberry



Black 6C/214C

Black/
Red



Black 6C/207C

Black/
Royal



Black 6C/
Between
7692C & 7693C

Black/
White



Black 6C/White

S4002 - Coal Harbour® Snag Resistant Contrast Inset Sport Shirt

GARMENT MEASUREMENTS								
Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	18 3/4"	20 1/4"	21 3/4"	23 1/4"	24 3/4"	26 1/4"	28 1/4"	30 1/4"
Chest - <i>Full Measure</i>	37 1/2"	40 1/2"	43 1/2"	46 1/2"	49 1/2"	52 1/2"	56 1/2"	60 1/2"
Body Length from HPS	28"	29"	30"	31"	32"	33"	33 1/2"	34"
Sleeve Length from CB	17 3/4"	18 1/2"	19 1/4"	20"	20 3/4"	21 1/2"	22 1/4"	23"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide								
Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest	30"-32"	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"	56"-57"
Waist	26"-29"	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"	47"-50"
Sleeve Length-CB	31"-32"	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"	38 1/2"-39"



PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

- Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products.
- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
 - Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
 - If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
 - **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
 - Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer’s fold may cause the fabric and applied ink to stick together.
 - **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
 - **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour fabric. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
 - If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
 - A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.