

Coal Harbour® Snag Resistant Ladies' Sport Shirt - L445

Product Features:

- 6.3-oz, 100% polyester flat tricot micropique knit
- Self fabric collar
- Curved back waist seam
- Coal Harbour® heat transfer label for tag free comfort
- Side slits
- Reinforced topstitching throughout
- Safety colours meet ANSI/ISEA 107 high visibility compliance

Ladies' sizes XS-4XL

Corresponding styles:

S445 – Snag Resistant Sport Shirt
S445LS – Snag Resistant Long Sleeve Sport Shirt
TS445 – Snag Resistant Tall Sport Shirt
Y445 – Snag Resistant Youth Sport Shirt
S4001 – Snag Resistant Colour Block Sport Shirt
L4001 – Snag Resistant Colour Block Ladies' Sport Shirt
S4006 – Snag Resistant Contrast Stitch Sport Shirt
L4006 – Snag Resistant Contrast Stitch Ladies' Sport Shirt

Fabric Detail:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black Black 6C	Blue Lake Between 645C & 646C	Gold 7549C	Iron Grey A little darker than 7540C	Kelly Green 341C	Purple A little darker than 7672C	Safety Green ANSI/ISEA 107 High Visibility Standard Compliant
Safety Orange ANSI/ISEA 107 High Visibility Standard Compliant	Tropic Blue 7712C	True Navy 539C	True Red 200C	True Royal Between 7686C & 7678C	White N/A	Pink Raspberry A little darker than 214C
Green Oasis NEW! Between 366C & 367C	Orange NEW! Between 172C & 173C					

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the screen printing process.

April 2014

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GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Bust - <i>Half Measure</i>	18 1/2"	19 1/2"	20 1/2"	22"	23 1/2"	25"	27"	29"
Bust - <i>Full Measure</i>	37"	39"	41"	44"	47"	50"	54"	58"
Body Length (HPS)	25"	25 1/2"	26"	27"	28"	29"	29 1/2"	30"
Sleeve Length (CB)	14 1/8"	14 5/8"	15 1/8"	15 7/8"	16 5/8"	17 1/4"	18 1/4"	19 1/4"

Finished measurements in inches. Refer to How to Measure guide for detailed information on measurement instructions.

LADIES' General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16	18-20	22	24
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"	52"-55"
Waist	24"-25"	26"-27"	28"-30"	30"-32"	33"-35"	36"-38"	40"-42"	42"-44"
Hip	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"	50"-52"
Sleeve Length - CB	30"-30 1/2"	30 1/2"-31"	31 1/2"-32"	32 1/2"-33"	33 1/2"-34"	34"-34 1/2"	34 1/2"-35"	34 1/2"-35"

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PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our performance products.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.